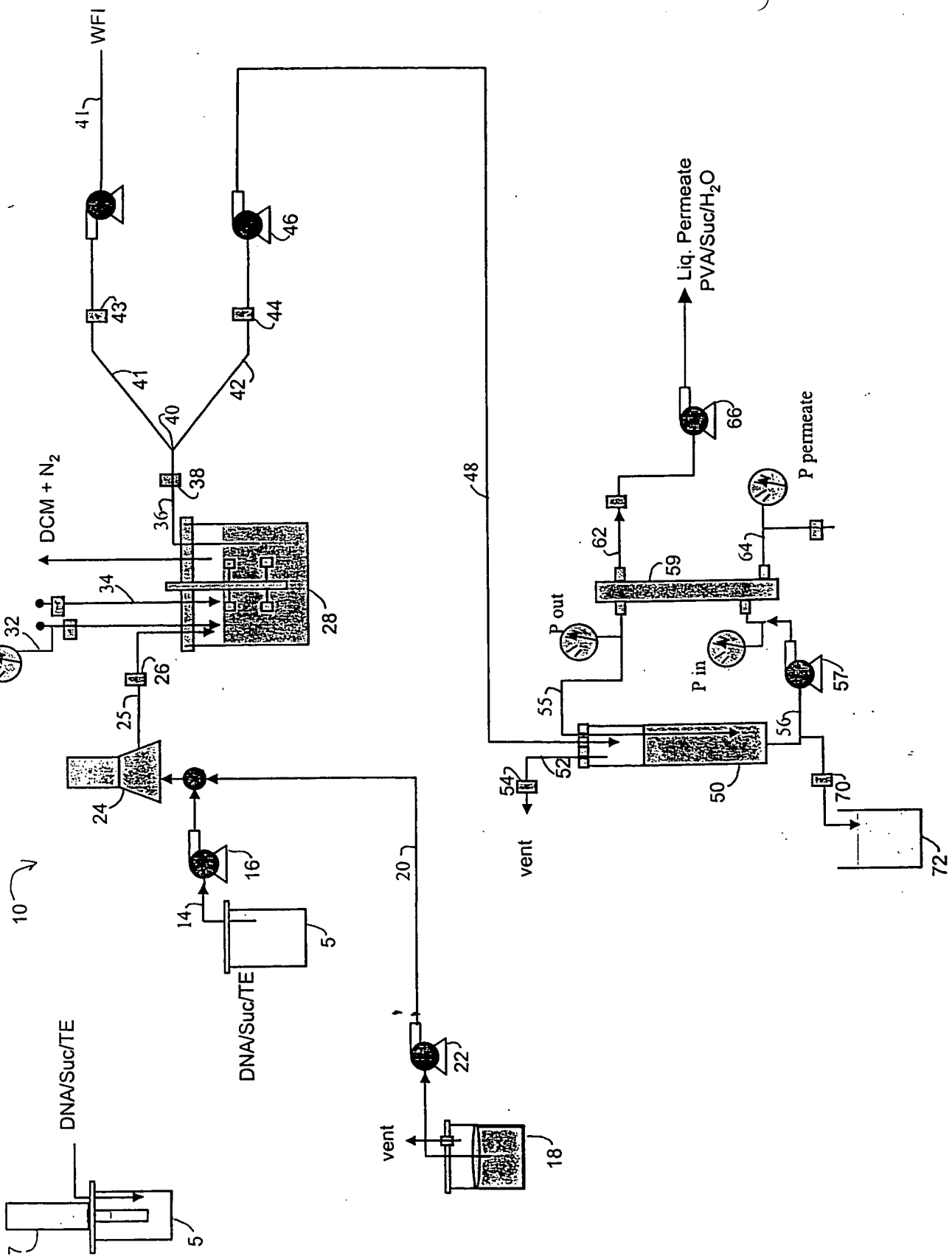
FIG.1


WFI
41
43
44
46
41
42
40
38
36
DCM + N_2
34
32
28
26
25
24
10
16
14
5
DNA/Suc/TE
20
22
vent
18
7
5
DNA/Suc/TE
48
Liq. Permeate
PVA/Suc/H_2O
66
62
59
64
P permeate
P out
P in
57
55
56
54
52
50
70
vent
72